



Argoshield® 16

Gas code	SG065
Gas composition	2.75% Oxygen, 16% Carbon Dioxide, Balance is Argon
Cylinder identification	Cylinder colour (to AS 4484): Peacock blue body, green grey shoulder, black neck

Description

- ▶ Excellent arc stability
- ▶ Fluid weld pool
- ▶ Used in dip, pulsed and spray metal transfer modes
- ▶ Fast travel speed
- ▶ Low defect levels
- ▶ Improved weld fusion
- ▶ Good weld appearance with low reinforcement levels
- ▶ Easy to use
- ▶ Higher productivity due to faster welding speeds
- ▶ Lowers overall costs by using less wire
- ▶ Lower spatter reduces clean-up time



Used for

- ▶ General fabrication
- ▶ Light to medium plate fabrication
- ▶ Structural steelworks
- ▶ Bridgework
- ▶ Pipe and tube joining
- ▶ Vehicle manufacture/heavy trucks
- ▶ Rolled sections
- ▶ Pressure vessels and boilers
- ▶ Boats and ship building
- ▶ Can be used with manual, automatic and robotic machines

Cylinder size	Cylinder content (sm ³)	Gauge Pressure (1KPA @ 15°C)	Outlet Connection
G2	11.2	20,000	AS 2473 Type 10
E2	4.4	20,000	AS 2473 Type 10

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